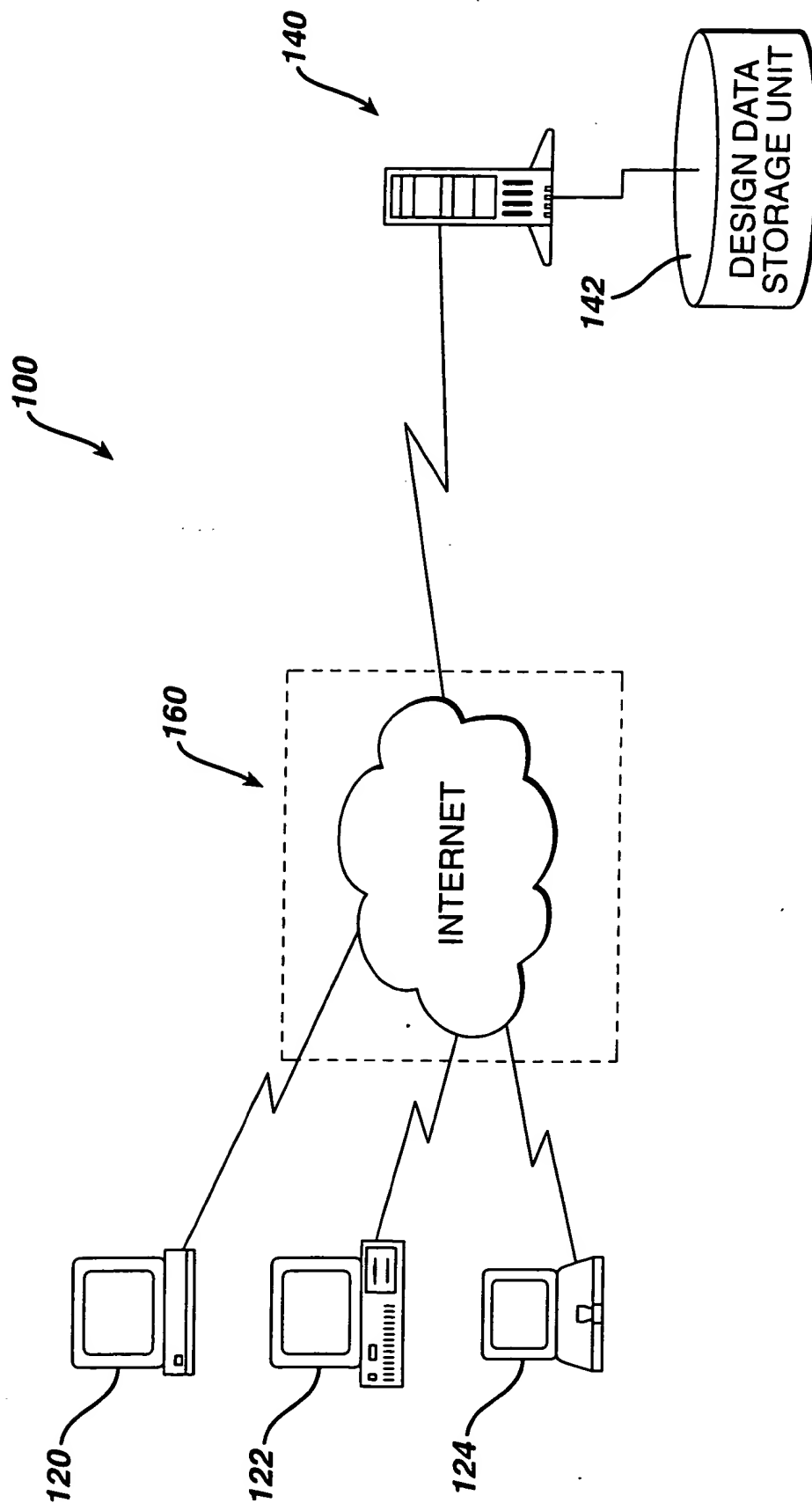


DRAWINGS ACCEPTED E.G. 3/21/04 PART OF #5

Replacement Sheet



FIG. 1

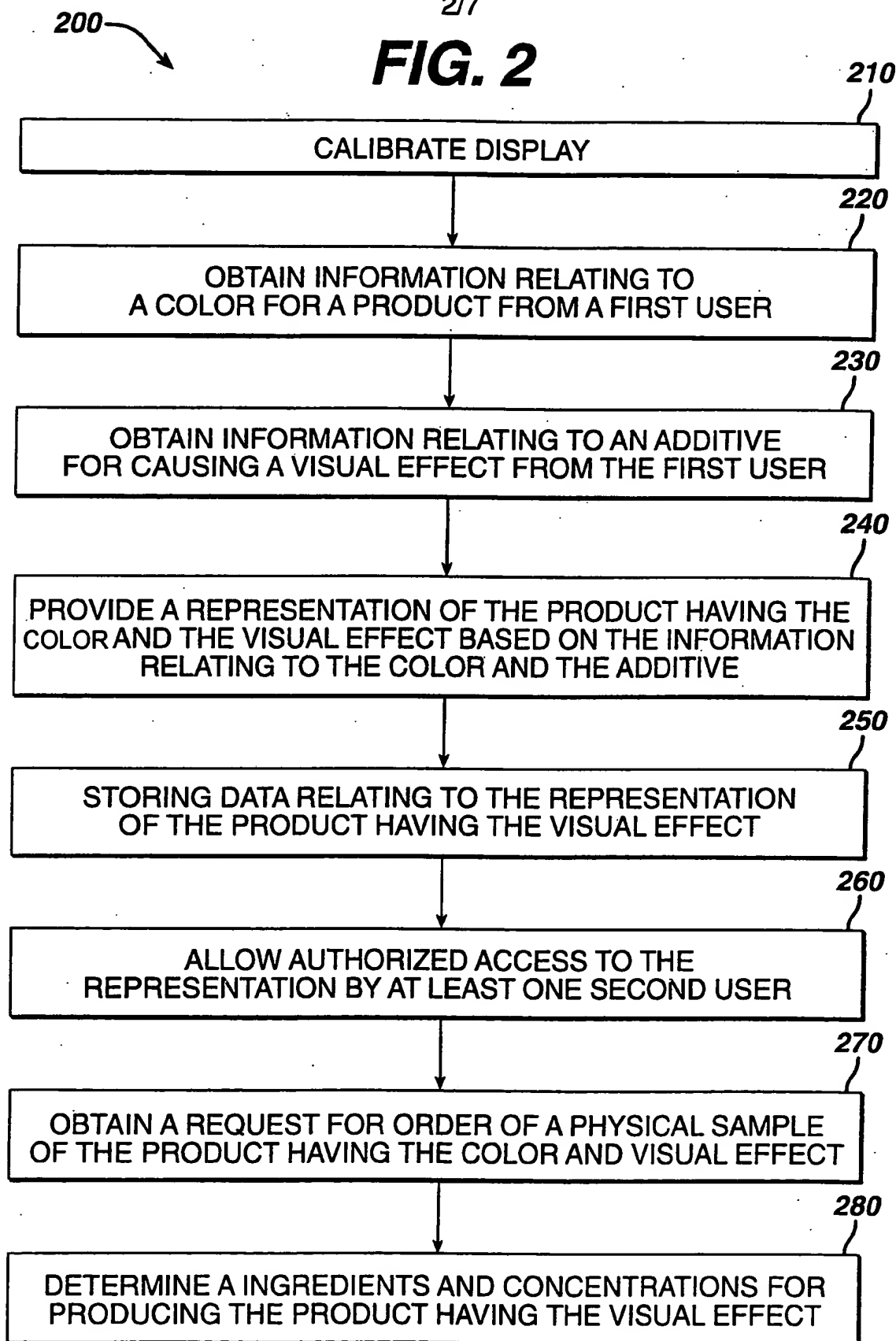




# Replacement Sheet

27

**FIG. 2**



# Replacement Sheet

FIG. 3

300

302

310

320

322

330

340

342

344

350

360

362

364

370

Calibrate Project Color Opacity Flake Options File Order

Plastic Type: CYCOLAC

Color Space: HSB

Hue: 157.18

Sat: 107.1

Bright: 150.0

STANDARD

CUSTOM

CUSTOM

Render

Find

Retile

Delete Tile

Add to Order

# Replacement Sheet

FIG. 4

400

CalibrateProjectColorOpacityFlakeOptionsFileOrder

Flake Type: Small Silver Flake

Flake Level: low high

none

none

Show Knit Line

RenderFind

460461462

470

RetileDelete TileAdd to Order

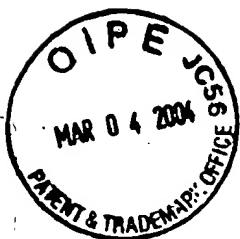


FIG. 5



FIG. 6



FIG. 7

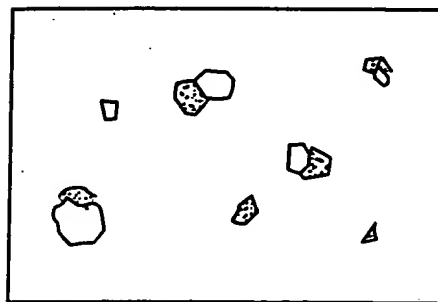
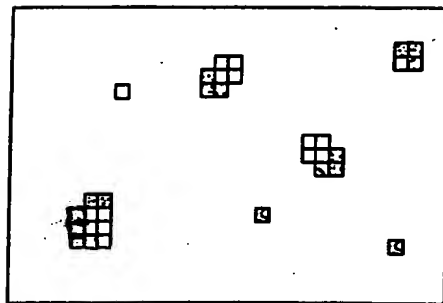


FIG. 8



# Replacement Sheet

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FIG. 9

900

902 904 906

Calibrate Project Color Opacity Flake Options File Order

☒ Opaque  
☐ Transparent  
☐ Translucent

Diffuser Type:

Diffuser Level: 930  
low high  
 940

Part Thickness:  6

Tile to Back Image Distance: 950  
 10  
☐ inches  
☒ millimeters 960

Back Image:  wires

Render Find

Retile Delete Tile Add to Order

970

910

920

930

940

950

960

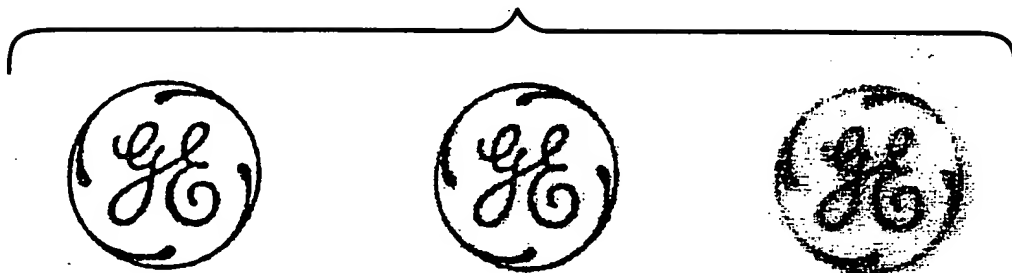
970



# Replacement Sheet

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**FIG. 10**

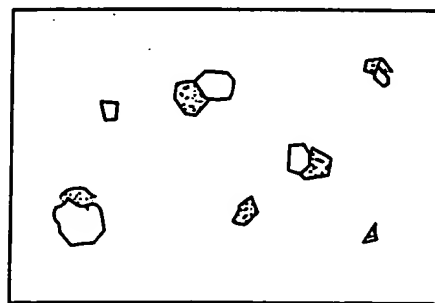
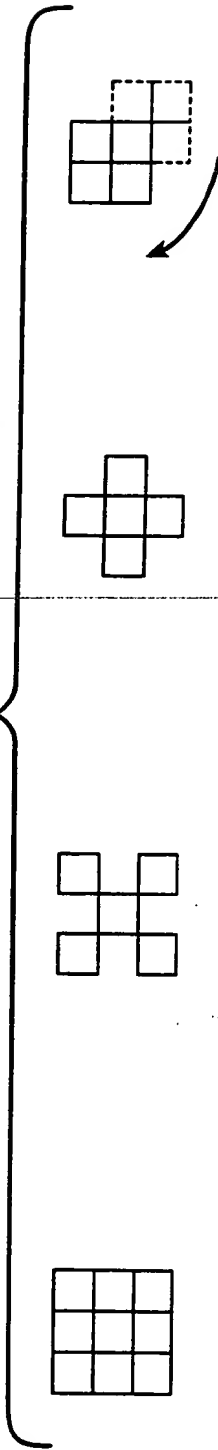


Annotated Sheet Showing Changes

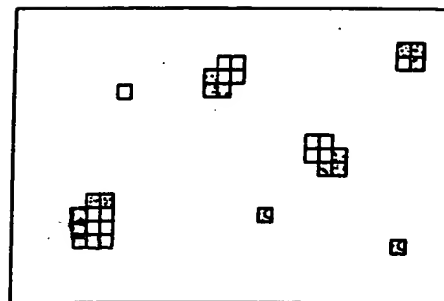
**FIG. 5**



**FIG. 6**



**FIG. 7**



**FIG. 8**